

# TUESDAY TECH TIP



## DBNZ Tech Tip of The Week

For customized SOP style documents ask DBNZ to do an ELEVATE version for your paint shop.

This incorporates products and equipment that are used in your shop to create best practice as set by product TDS, Shop Owners and Paint Shop staff.

This will help to bring the understanding of what standards of repair are to be expected by all parties within the repair process, limit down time and speed up process.

**eleVate**  
Reach your business potential

### 5-099 Blending Agent

#### For the De Beer 500 BeeroBase System

When blending a silver or pearl colour through a blend panel, 5-099 can first be applied (before the colour application) to create a "soft surface" for the silver or pearl pigments to lay onto.

This softer surface or "wet bed" as it is sometimes called allows the colours pigments to blend/fade (sit) onto the surrounding or blend panel in a much more stable/uniform way.

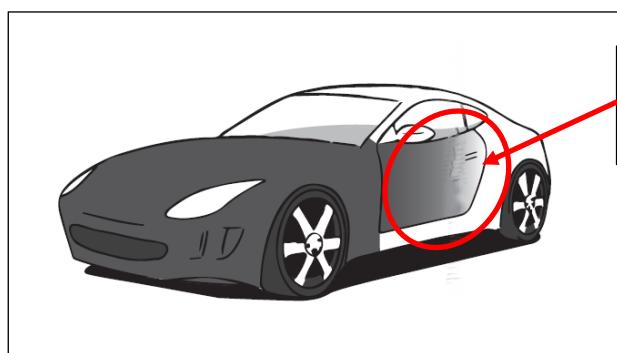
\*As opposed to not putting a wet bed down and then having to work harder to create a nice soft colour blend transition over the "very hard" OEM surface.



- 5-099 Blending Agent comes **RFU (Ready for Use)**

#### Prepare the blend panel.

- Degrease with 1-951 Silicone Remover.
- Abrade the surface with P800 or finer abrasive.
- Re-clean with 1-951.
- Shake the 5-099 well before use.
- Apply 1 x light/medium coat over the repair and blend area (*with a 1.3-1.4 spraygun*)
- Allow to flash.
- Apply the colour and blend out as normal.



5-099 wet-bed area  
for blend through  
door.